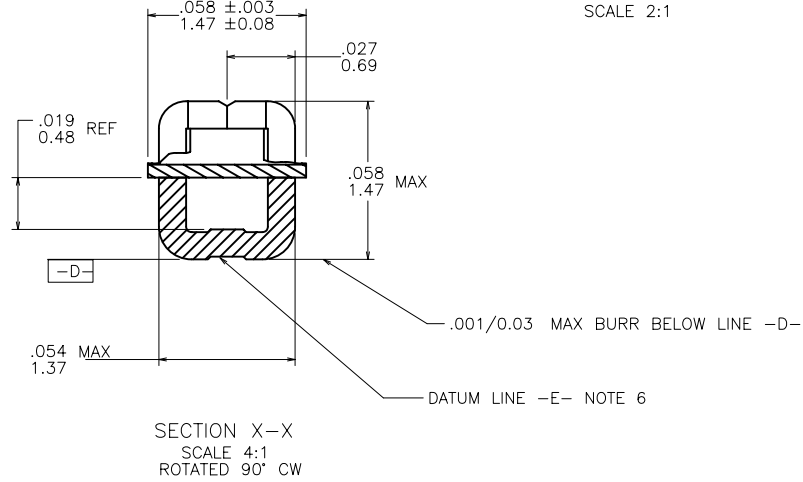
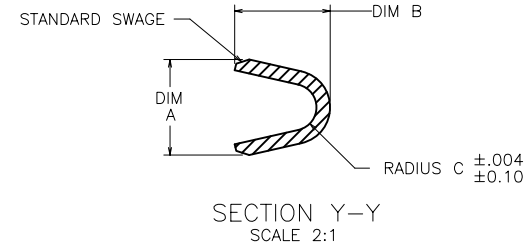
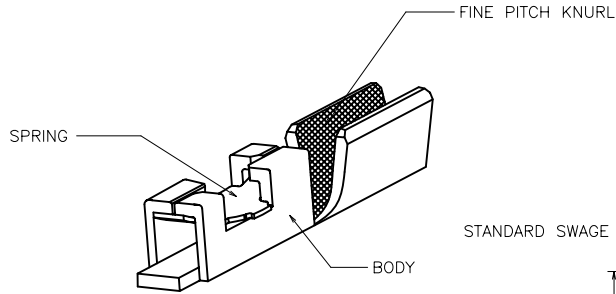
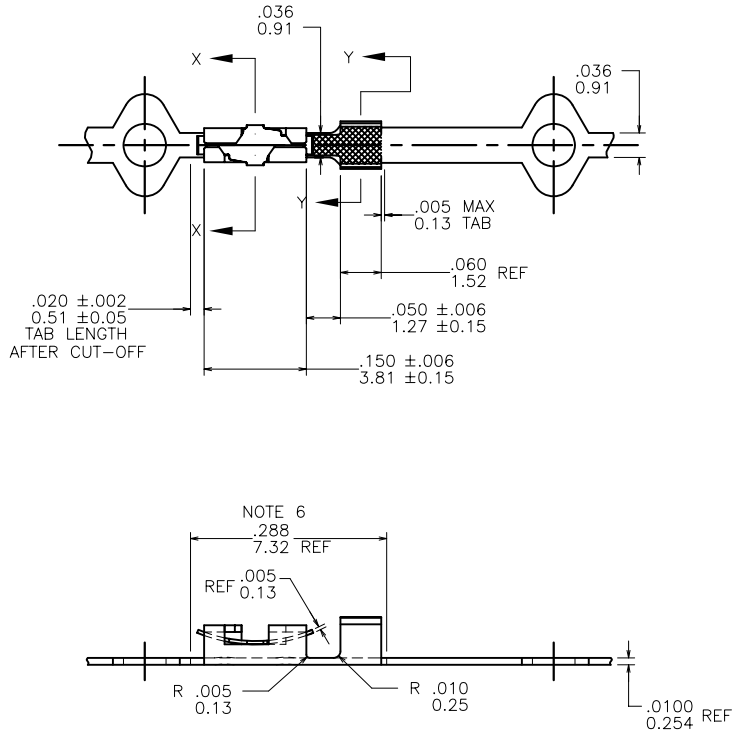


PRODUCT NUMBER
SEE TABLE




mat'l. code SEE NOTE 1				surface <input checked="" type="checkbox"/> tolerance		projection	product family PV TERMINALS
ltr	ec'n no	dr	date	tolerances unless otherwise specified			title
D	v61320	EPK	1996-10-09	angles	$.XX \pm .01/XX \pm 3$	INCH/MM	MINI PV™ RECEPT. C.T.W. SHORT WIRE BARREL SPECIAL
E	v05-0269	VS	2005-04-19		$.XXX \pm .005/XXX \pm 13$		
F	v06-0218	HTB	2006-03-07	$0^\circ \pm 2'$	$.XXXX \pm .0020/XXX \pm .051$	scale 4:1	dwg no
G	v06-0625	HTB	2006-07-05	dr	L. SANDERS	1994-12-21	sheet 1 of 2
H	v08-0117	HTB	2008-04-09	engr	T. HANNA	1994-12-21	size
				chr	T. BREWBAKER	1994-12-21	91436
				appd	T. HANNA	1994-12-21	A4
sheet	revision	H	H				type
index	sheet	1	2				CUSTOMER Drawing

PRODUCT NUMBER	WIRE SIZE	WIRE BARREL		
		DIM A	DIM B	RADIUS C
91436-001		O B S O L E T E		
91436-001LF	22-26 AWG	.070/1.78	.070/1.78	.017/0.43
91436-002		O B S O L E T E		
91436-002LF	28-32 AWG	.054/1.37	.058/1.47	.011/0.28
91436-003		O B S O L E T E		
91436-003LF		O B S O L E T E		

NOTES:

- ① TERMINAL MATERIAL: 1/4 HARD BRASS
 TERMINAL PLATING: 30μ"/0.76μ Au OVER 50μ"/1.27 Ni
 IN CONTACT AREA, REMAINDER Au FLASH.
 SPRING MATERIAL: .005/0.13 THICK BeCu HEAT TREATED
 SPRING PLATING: Au
2. PART TO MATE WITH .025±.002/.640±.050 SQUARE PIN.
3. APPLICABLE SPECIFICATIONS:
 BUS-12-067: PRODUCT SPECIFICATION.
 TA-75: CRIMP METHODS FOR USE IN MINI LATCH HOUSING
 EXCEPT NO BELLMOUTH FRONT OR REAR.
4. PART TO BE LUBRICATED TO FACILITATE CRIMPING.
5. MAX. BURR ANY EDGE .0032/0.081
- ⑥ BOTTOM SURFACE OF TERMINAL SHALL BE STRAIGHT WITHIN
 .003/0.08 OVER .288/7.32 REF LENGTH AS MEASURED
 ALONG DATUM LINE -E- ESTABLISHED AT ½ OF .054/1.37 DIA.
 PERFECT FORM NOT REQUIRED AT MMC.
7. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND
 OTHER COUNTRY REGULATIONS AS DESCRIBED IN
 GS-22-008.
8. THIS PRODUCT IS NOT INTENDED TO BE EXPOSED TO
 TO MANUFACTURING SOLDERING PROCESSES.

mat'l. code		surface		tolerance		projection		product family	
SEE NOTE 1		✓				⊕		PV TERMINALS	
ltr	ecn no	dr	date	tolerances unless otherwise specified				title	
H				angles	in	out	INCH/MM	MINI PV™ RECEPT. C.T.W.	
				0° ±2'	in	out	scale 1:1	SHORT WIRE BARREL SPECIAL	
				dr	L. SANDERS	1994-12-21		dwg no	
				engr	T. HANNA	1994-12-21		sheet 2 of 2 size	
				chr	T. BREWBAKER	1994-12-21		91436 A4	
				appd	T. HANNA	1994-12-21		type CUSTOMER Drawing	
sheet index	revision sheet								